

This instruction is to help identify when a machine will need a drain pump and when it can be a gravity drain.

Gravity drain:

In order for a machine to use gravity to drain the site waste will need to be situated either below the base of the machine or up to the specified height above the surface one which the machine is placed (40mm from the base in under counters)



Drain Pump:

If the site waste pipe ends beyond the specified height above the surface one which the machine is placed (40mm from the base in under counters) the machine will need to use a drain pump.

